

TUESDAY, APRIL 8TH

CNC MACHINING, EDM, TOOLROOM & STAMPING MACHINERY

PUBLIC AUCTION

NEW
2001



Mitsubishi Model FX-30K CNC Wire EDM

Featuring: Mitsubishi Model FX-30K Wire EDM (New 2001), Mitsubishi DWC-110HA Wire EDM, Cincinnati Milacron Arrow 750 CNC Vertical Machining Center, CNC & Manual Vertical & Horizontal Mills, Surface Grinders, Lathes, Radial Arm Drills, Presses & Feed Equipment, Welders, Air Compressors, Lift Trucks, Inspection Equipment & Machine Accessories

PLANT CLOSED

SOUTH PARK TOOL & DIE, INC.

2249 Enterprise Drive – Richmond, Kentucky 40475
(30 Miles South of Lexington, KY off I-75)



Cincinnati Milacron Model Arrow 750 Three-Axis CNC Vertical Machining Center

SALE DATE:
Tuesday,
April 8th
Starting at 9:00 AM

INSPECTION:
Monday, April 7th
10:00 AM to 4:00 PM

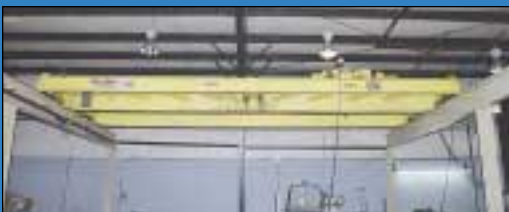
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Downloadable Forms,
Complete Terms of Sale



36" Blanchard No. 20K Rotary Surface Grinder



5 Ton X 30' Span x 60' Long Abott-Jordan Free Standing Overhead Bridge Crane System



260 Ton Niagara Model S2-260-84-60 Straight Side Double Crank Press

NEW
1995



5 HP Kingston Model KNT-SV Two-Axis Proto Trak CNC Vertical Mill

SALE UNDER THE MANAGEMENT OF



Cincinnati Industrial Auctioneers Inc.

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INTERNET: cia-auction.com for printable brochures, catalog, terms and pre-bidding



**NEW
1992**



Mitsubishi Model DWC- 110HA CNC Wire EDM



(4) 6" X 18" Harig 618 Hand Feed Surface Grinders



10" X 20" Monarch Model EE Toolroom Lathe



Partial View Dial Type Horizontal Mills

**NEW
1995**



3 HP Ultima Model 3VKH Two-Axis Proto-Trak CNC Variable Speed Vertical Mill



(2) 2 HP Bridgeport Variable Speed Vertical Mills

**NEW
2001**



Mitsubishi Model FX-30K CNC Wire EDM

WIRE EDM'S

Mitsubishi Model FX-30K CNC Wire EDM; S/N 09K30094, 51.18" Width X 31.49" Depth X 13.58" High Max Workpiece Dimensions, 4,400 LB Max Workpiece Weight, 43.30" X 34.44" Table Area, 29.5" X-Axis, 19.68" Y-Axis, 13.77" Z-Axis, Auto Rethread, Power Supply & Control Cabinet; S/N 80084 Pendant Control, Dielectric Fluid System **(New 2001)** SEE PHOTO

Mitsubishi Model DWC- 110HA CNC Wire EDM; S/N 0211L486, 21.65" Wide X 23.62" Depth X 10.24" High Max Workpiece, 1,433 LBS Max Weight, 11.81" X 17.72" Machining Range, Mitsubishi Power Supply & CNC Control, Dielectric System, Auto Rethread, New Style Cutting Head Updated 2000's **(New 1992)** SEE PHOTO

CNC VERTICAL MACHINING CENTER

Cincinnati Milacron Model Arrow 750 Three-Axis CNC Vertical Machining Center; S/N 7043 COO-94-0129, 20" X 36" T-Slotted Table, 30" X-Axis, 20" Z-Axis, 20" Y-Axis, Cincinnati, 21-Position ATC, No. 40 Taper, Cincinnati Milacron Acramatic CNC Control, Coolant System **(New 2001)** SEE PHOTO

(30) No. 40 Taper Toolholders of Various Types

CNC MILLING MACHINES

5 HP Kingston Model KNT-SV Two-Axis Proto Trak CNC Vertical Mill; S/N 8171, Spindle Speeds: 60-4200 RPM, 10" X 50" T-Slotted Table, R8 Spindle, Power Draw Bar, Bestline Power Knee, Proto Trak MX 2 Controls - New 2007 **(New 1995)** SEE PHOTO

3 HP Ultima Model 3VKH Two-Axis Proto-Trak CNC Variable Speed Vertical Mill; S/N 9301073, Spindle Speeds: 60-4200, 10" X 50" T-Slotted Table, R8 Spindle, Power Draw Bar, Power Knee, Proto Trak MX2 Control - New 2007 **(New 1995)** SEE PHOTO

MILLING MACHINES

(3) 2 HP Bridgeport Variable Speed Vertical Mills; S/N 461711288Y, 461811288Y, 461491288Y, Spindle Speeds: 60-4200 RPM, 9" X 48" Power Tables, R8 Spindles, (1) w/ Acu-Rite III Dro **(New 1992)** SEE PHOTO

2 HP Cincinnati Toolmaster Variable Speed Vertical Mill; S/N N/A, 10" X 42" T-Slotted Table, Spindle Speed- to 3400 RPM

Kearney & Trecker Model 205S-12 Dial Type Horizontal Mill; S/N N/A, 12" X 56" T-Slotted Table, Outboard Support, Spindle Speeds: 25-2000 RPM, Gusher Coolant Pump

Cincinnati No. 2 Dial Type Vertical Mill; S/N 2A2V1K-30, 12" X 53" T-Slotted Table, 20-500 Spindle RPM, No. 50 Taper, Coolant

Kearney & Trecker Dial Type Vertical Mill; S/N 10-6820, 16" X 64" T-Slotted Table, Spindle Speeds: 15-1500 PRM, 50 Taper, Gusher Coolant Pump

Bridgeport Model 2SV Dial Type Vertical Mill; S/N 2720-LV-1179, 14" X 54" Power Table, Push Button/ Toggle Control, No. 50 Taper

Cincinnati No. 2 Plain Dial Type Horizontal Mill; S/N 2A2PIL-36, 12" X 52" T-Slotted Table, 20-500 Spindle RPM

Van Norman Model 2QR Dial Type Milling Machine; S/N 3-3143-267, 12" X 50" Table, Spindle Speeds: 100-3600 RPM

SURFACE GRINDERS

36" Blanchard No. 20K Rotary Surface Grinder; S/N 12247, 36" Dia. Magnetic Chuck, 18" Dia. Grinding Wheel, Neutrofler Magnetic Chuck Control, Coolant **(New 1967)** SEE PHOTO

16" X 48" Thompson Hydraulic Surface Grinder; S/N 4C21539, 16" X 48" Model 1RC9 Magnetic Chuck W/ Neutrofler Control, 18" Dia. Max Grinding Wheel, Coolant Tank **(New 1967)** SEE PHOTO

12" x 36" Grand Rapids Model 560 Hydraulic Surface Grinder; S/N 560148 12" X 36" Magnetic Chuck w/ Neutrofler Controls, 12" Dia. Grinding Wheel, Coolant Tank **(New 1967)**

8" X 24" Doall Hydraulic Surface Grinder; S/N D8-3-3853226, Permanent Magnetic Chuck, Over the Wheel, Push Button Controls, Coolant System

(4) 6" X 18" Harig 618 Hand Feed Surface Grinders; S/N 7200-W, 7311-W, 7310-W, 7458-W, Walker Ceramax Permanent Magnetic Chucks, 1.5 HP Spindle Motor **(New 1996)** SEE PHOTO

(2) 6" X 18" Parker Majestic Hand Feed Surface Grinders; S/N SER-2089-SC-67 & SER-2401-SCM-69, Walker Ceramax Permanent Magnetic Chucks **(New 1996)** SEE PHOTO

6" X 18" Sharp Model SG-618 Hand Feed Surface Grinder; Mach No. 85A 1022, Walker Ceramax Magnetic Chuck **(New 1996)** SEE PHOTO

5" X 12" Taft Pierce Hand Feed Surface Grinder; S/N - N/A, Magnetic Chuck & Control, Electro Force, Coolant Tank

Grinding Accessories Consisting of; Harig Mfg Corp Grind All No. 2 Grinding w/ 4" Fixture Center Height, Yuasa 550-001 Radius Wheel Dresser, 6" X 6" Hsing Chong Model HMT 15155 Permanent Magnetic Chuck, Harig Basic Head w/ 3" Center Height, Hardinge 5C Collet Fixture, Angle Plates, Various Size Grinding Wheels, Collets, Magnets, Blocks, Dressers & Related

PRECISION JIG BORE

Moore No. 3 Jig Bore Precision Machine; S/N 131234, 11" X 24" T-Slotted Table, Spindle Speeds to 2500, Tooling

LATHES

10" X 20" Monarch Model EE Toolroom Lathe; S/N 47592, 12 1/2" Swing Spindle Speeds to 4000 RPM, Coolant, Taper, 3- Jaw Chuck, 11 1/2" Through Hole, Tooling **(New 1995)** SEE PHOTO

15" X 30" American Toolworks Geared Head Engine Lathe; S/N 62201-41, Taper Attachment, 3 Jaw Chuck, Spindle Speeds: 19-725 RPM, 11 1/4" Through Hole, Various Tooling, Coolant

Lathe Tooling Consisting of; (2) Quick Change Toolposts Chucks, Tool Post Holders, Tool Holders, Live Centers, Cemented Tools, Indexable Tools, Drill Chucks, Chuck Jaws & Related

**NEW
1996**



6" X 18" Sharp Model SG-618 Hand Feed Surface Grinder



(2) 6" X 18" Parker Majestic Hand Feed Surface Grinders



260 Ton Niagara Model S2-260-84-60 Straight Side Double Crank Press



5 HP Kingston Model KNT-SV Two-Axis Proto Trak CNC Vertical Mill

**NEW
1995**

The Economic Stimulus Package recently passed by congress & signed into law allows a significant write off this year on used equipment purchases.



2 Ton X 60' Long Free-Standing Monorail Crane System

DRILLS - ALL TYPES

4' Arm X 13" Column Carlton Radial Arm Drill; S/N 4761, 24" X 30" T-Slotted Drill Box Table, Power Elevation & Clamping, Spindle Speeds: 15-1,500 RPM, Coolant in Base **SEE PHOTO**

4' Arm X 11" Column Cincinnati Bickford Super Service Radial Arm Drill; S/N 2E-814, 20" X 40" T-Slotted Drill Box Table, Spindle Speeds: 60-1800 RPM, Power Elevation & Clamping, Coolant in Base

4' Arm X 11" Column Carlton Radial Arm Drill; S/N 1A-1916, w/ 20" X 24" T-Slotted Drill Box Table, Spindle Speeds: 60-1500, Power Elevation & Clamping, Coolant in Base

24" Cincinnati Bickford Super Service Sliding Head Drill; S/N 2L2780, 9" X 24" Table, Spindle Speed: 60-1000 RPM, Coolant Pump, & Jacobs Chuck

(2) 20" Clausing Model 2287 Floor Drills; S/N 527329 & 515019, 24" X 40" Oil Groove & T-Slotted Table, Spindle Speeds: 150-2000 RPM

MACHINE ACCESSORIES

Machine Accessories Consisting of; 9" Model TAV 200A Locked Type Machining Vise, 9" Mill Vise, Homege 6" Mill Vise, (2) 6" Mill Vises, 8" Mill Vise, (2) 6" Kurt Mill Vises, (2) 8" Drill Vises, Large Quantity H.S. Drills, Taps, Reamers, Tool Holders, 5C Collets, 40 Taper Tool Holders, R8 Tooling, Drill Chucks, End Mills, Lathe Tools, Hold Down Equipment & Many Other Related Items

BAND SAWS

36" Doall Model 3612-2H Vertical Band Saw; S/N 400-80116, Model DBW-15 M Blade Welder, Band Speed: 5-5200 FPM **SEE PHOTO**

9" X 16" DoAll Model C-916M Horizontal Band Saw; S/N 501931177, 159" Band Length, Coolant System **SEE PHOTO**

PRESSES & RELATED

260 Ton Niagara Model S2-260-84-60 Straight Side Double Crank Press; S/N 30670, 16" Stroke, 40" Shut Height, 14" Adjustment, 14 SPM Rees Palm Control Stands, ARC -TROL- 2 Control Box, Mini Safe Light Curtain **SEE PHOTO**

110 Ton Minister Model 70S-51/2 OBI Press; S/N 70S-51/2- 4880, 5" Slide Stroke, 31/2" Slide ADJ, Palm Button Controls **SEE PHOTO**

18" Servo Max II Model SMX 18 Two-Roll Servo Feed; S/N SMX 18-20-07, .125" Thickness in Mild Steel Power Supply PLC Controls

4,000 LB X 20" Rowe Motorized Cradle Straighteners; S/N 816

(2) 6" Continuous Straighteners; S/N N/A

MISC. MACHINERY

250 AMP Miller Dial Arc HF Constant Current, AC/DC Arc Welding Power Source; S/N JJ 378555

(2) Johnson Model No. 175 Natural Gas Toolroom Furnaces; S/N 698, BTU 33,000 Part Low Heat Gauge

Oxy-Acetylene Cart w/ Hose & Gages

Skat Blast Dry Blast Cabinet; S/N E018496 w/ Vacuum System

14" Rockwell Bench Drill; S/N 122-8459

Sunnen Model 666 Precision Honing Machine; S/N 68127 w/ Cabinet of Hone Accessories

AIR COMPRESSORS

25 HP Quincy Model 25 Rotary Screw Cabinet Enclosed Air Compressor; S/N 915711 **SEE PHOTO**

25 HP Atlas Copco Model GA18 Rotary Screw Air Compressor; S/N ARP 771179

Ultra Air Products Refrigerated Air Dryer

CRANE SYSTEMS

5 Ton X 30' Span x 60' Long Abbott-Jordan Free Standing Overhead Bridge Crane System; Top Running Bridge w/ Yale 5 Ton Hoist, Pendant Control, 60' Length, 13" Under Hook **SEE PHOTO**

2 Ton X 60' Long Free-Standing Monorail Crane System; (2) Bottom Running Chain Hoists, 13" Under Hook, Uprights, Rails **SEE PHOTO**

LIFT TRUCKS & RELATED

12,000 LB Caterpillar Model T120C LP Gas Solid Tire Lift Truck; S/N 18N756K7, 2-Stage Mast, 4' Forks **SEE PHOTO**

3,500 LB Komatsu Model FG30S-3 LP Gas Solid Tire Lift Truck; S/N 10059, 3-Stage Mast, 4' Forks

2,000 LB Crown Electrical Die Lift; 30" X 30" Platform

1,000 LB Presto Model C74 Hydraulic Die Lift; S/N P20178, 24" Forks

American Lincoln Autoscrubber 66 Floor Scrubber; S/N VA0604 w/ Charger

Clarke Model 3200 Deluxe Floor Scrubber w/ Charger

5,000 LB BT Model I2300 Hand Pallet Truck

500 LB Pro-Lift Electric Pick-Up Truck Crane

TRUCK & FOUR WHEELER

Honda Four Trax Model 300 4X4 All Terrain Vehicle; Attachments Include, Honda 11.0 OHV 48" Lawn Mower & Snow Blade **SEE PHOTO**

1993 Isuzu NPR Electromatic 15' Aluminum Stake Bed Gas Truck; Vin# JALB1K1P7008326, 225,916 Miles, Automatic Air Conditioning, LT 215/85R16 Tires

INSPECTION EQUIPMENT

Renishaw Cyclone Three-Axis High Speed Scanning & Digitizing System; S/N Q29843, 23.6" X 19.7" X 15.7" Work Envelope, 118 IPM Max Scanning Speed, 1000 Points / Second Max Data Rate, Renishaw SP-620 Probe, Tracecut Software, PC System (New 2000) **SEE PHOTO**

30" Jones & Lamson Epic 30 Optical Comparator; S/N E742631, 8" X 32" T-Slotted Table, ACV-Rite III Dro

Misc. Inspection Tools Consisting of; Wilson No. 4 OUR Hardness Tester, Brown & Sharpe Super A Jo-Blocks, Mitutoyo Height Gages, Amtos Height Gages, Dial Calipers, V-Blocks, Pin Gages, Pratt & Whitney Model M Super Micrometer, Mitutoyo Micrometers Various Sizes And Many Other Related Items

SHOP EQUIPMENT

Shop Equipment Consisting of; Dayton Model 4T196 Blade Welder, (12) 26" X 60" Maple Top Toolmakers Benches, Craftsman 6" D.E. Bench Grinder, Precision Model I 200100 Belt/ Disc Sander, Shop Mig, H-Frame Press w/ 12 Ton Bottle Jack, 4,000 LB MECO 1/2 Yard Portable Dump Hopper, Milwaukee Magnetic Base Drill, 1/2" Milwaukee Hole Shooter Drill, (15) Sets HD Shop Fabricated Saw Horses, (6) Pedestal Shop Fans, Large Quantity Shop Carts, 71/4" Skil Saw Circular Saw, 3/8" Black & Decker Electric Drill, 36" X 100" X 36" High HD Steel Welding Table, Misc. Torches Welding Rods & Various Welding Accessories, DeWalt 7" Angle Grinder Milwaukee 3/8" Electric Drill, 12" & 8" Fiberglass Stepladders, Banding Cart w/ Tools, Tables, Benches, Carts, Cabinets, Steel Tables, Shelves, Racks & Other Related Items

OFFICE FURNITURE

Office Furniture and Computer Equipment Consisting of; Xerox 2510 Document Printer, Hewlett Packard Design Jet 430 Plus Plotter, Hewlett Packard Design Jet 750C Plotter, Panasonic KY-FL511 Laser Plain Paper Fax & Copier, Office Desks, Credenzas, File Cabinets, Folding Tables, Couch, Artificial Plants, Dell PC Computers, Drafting Tables, Smith Corona DX4600 Typewriter Lex Mark Printer, Dell P.C. Computer, Xerox Workcenter DX100 Copier, GBC Documino P300 Binding System, File Cabinets, Office Desks Chairs & Other Related Items



4' Arm X 13" Column Carlton Radial Arm Drill



Renishaw Cyclone Three-Axis High Speed Scanning & Digitizing System



12,000 LB Caterpillar Model T120C LP Gas Solid Tire Lift Truck



36" Doall Model 3612-2H Vertical Band Saw



110 Ton Minister Model 70S-51/2 OBI Press

**NEW
2000**



9" X 16" DoAll Model C-916M Horizontal Band Saw



25 HP Quincy Model 25 Rotary Screw Cabinet Enclosed Air Compressor



Honda Four Trax Model 300 4X4 All Terrain Vehicle

PUBLIC AUCTION

CNC MACHINING, EDM, TOOLROOM & STAMPING MACHINERY

PLANT CLOSED

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STARTING: 9:00 AM

INSPECTION:
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Mitsubishi CNC Wire EDM's



Cincinnati CNC VMC



260 Ton Niagara SSSC Press

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AUCTIONEERS

Jeffrey L. Luggen
Kentucky License No. RP 07066



TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., **is required on all purchases.** Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale,** copies of which will be available at the sale site or can be obtained from our website.

A 12% BUYER'S PREMIUM IN EFFECT FOR THIS SALE.

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